



# EFFICIENCY

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Efficiency depends on Smart Decisions

## **Full Control with Supervisory Control**

## Central Overview and Management

# Efficient Control over Your Production

With Supervisory Control, the open platform Pexcite offers a comprehensive solution for full control of production through a central overview and management. The centralization, planning and execution of every relevant batch process makes it possible to reduce the process complexity and increase productivity. A cross-link to other solutions such as Track & Trace and Tool Management is possible as well, for example with our Batch Control Center on Level 3. Thus, the digitalized processes save time and minimize errors to reach maximum efficiency for the line or site.

Simplify your production in a smart way by centralizing all production data with Supervisory Control and increase quality through automation.

Everything at a glance

## Your Advantages with Supervisory Control

### Central Control and Batch Management

Centralize batch function and data as well as batch distribution to all machines and devices of the line with just one solution – instead of separate entries for each machine.

### Simple System Integration

Via our Integration Layer as part of the Pexcite Platform it is possible to easily integrate machines and devices to the Supervisory Control system – independent of the manufacturer.

### Holistic Planning and Execution

Efficient management and administration of all data required for production in one system, reduced to what is necessary.

### Increased Efficiency

Save time by accessing all production data in one place and combining batch and product management over the entire line.

### Valuable Minimization of Errors

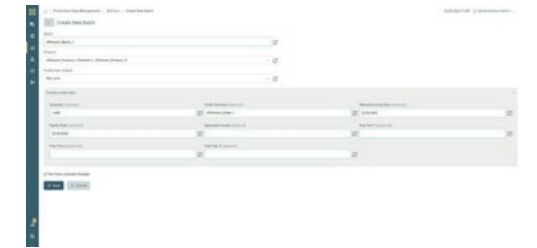
The intuitive user interface facilitates operation, while the one-time central data entry reduces input errors (e.g. through the four-eyes principle in the approval process when entering product data).

## The Management for Your Production

# Functionality

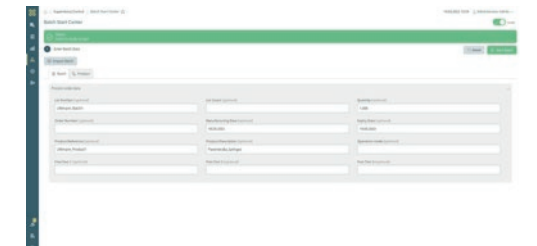
### Production Data Management

With Production Data Management, production batches and product data can be efficiently managed in a single system. The data can either be entered manually or imported automatically via an interface to the MES and ERP system. The automated data transfer minimizes the amount of work and the error rate to a minimum.



### Batch Start Center on Level 2

The system features centralized batch and production control to start and stop the batch throughout the production line. The batch data is transferred automatically from Pexcite to the integrated machines and devices.



### Batch Control Center on Level 3

Central preparation of batches for upcoming production on site level. Batches are taken from the production data management and can be prepared, loaded, started and stopped from here.



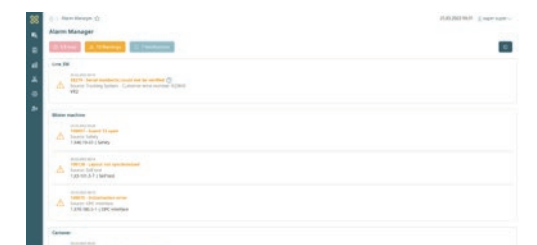
### Format View

Allows format handling for machines and devices as well as access to various format-related operations such as save, load, reload, copy, delete or rename.



### Central Audit Trail and Alarms

Centralized database of all recorded audit trail entries and alarms – from all machines and devices within the same line, compliant with 21 CFR Part 11. With the help of various filter options, the entries can be searched in order to display exactly the entries that are required at the moment.







We connect. You control.



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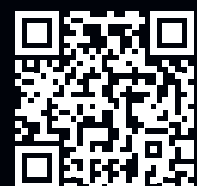
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Contact

## Learn more about Pexcite and Supervisory Control

Phone +49 7392 702-0 | Mail [hello@pexcite.com](mailto:hello@pexcite.com)  
Uhlmann Pac-Systeme | Uhlmannstrasse 14-18 | 88471 Laupheim | Germany

[www.pexcite.com](http://www.pexcite.com)



Discover Supervisory Control!