

Blister machine B 1240

Versatile and convincing.

Variable feeder

Brush box or
SimTap feeder

Punching station with lowerator

Platen sealing

for uniform sealing pressure

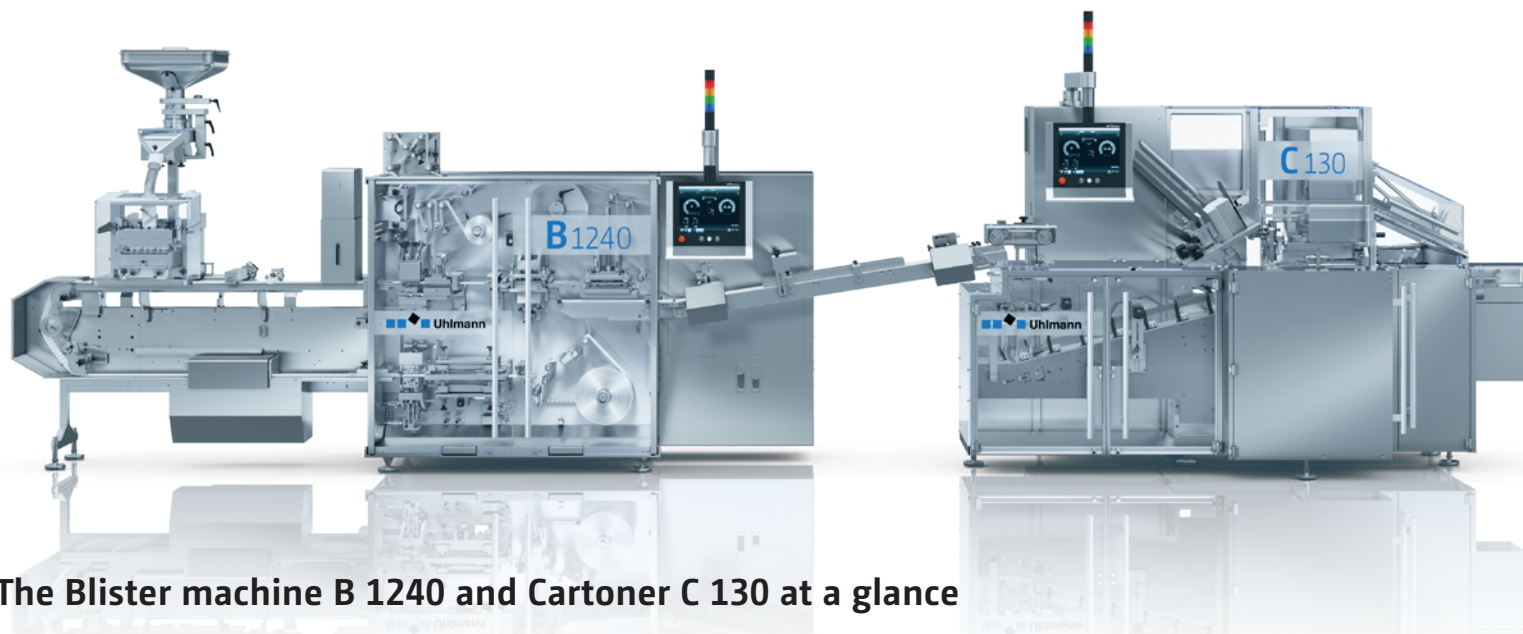
Quickly changeable heating plates

for all commonly used plastic bottom materials

Universal Blister machine for GMP-compliant packaging.

Flexible packaging combined with an outstanding price-performance ratio: the Blister machine B 1240 is a servo-regulated, universal machine suitable for the packaging of both solid and parenteral products. The well tried and tested machine concept of the compact B 1240 offers the technological standards of larger machines. The working principle is very straightforward and the TouchControl operating system self-explanatory – even semi-skilled personnel can master operation and execute maintenance work after a few hours of familiarization. All format-related data is stored so settings are automatically adjusted at the touch of a button, while self-adjusting stations and systems ensure maximum production reliability and top blister quality at all times.

- **Variable:** Single to five-lane operation
- **Straightforward:** Small, light-weight tools for fast format changeovers
- **Flexible:** Integration of custom-fitted feeders for solid and parenteral products
- **Efficient:** Camera inspection of product filling for maximum process and product reliability
- **Convenient:** Central operating system with 3D visualization
- **Uncompromising:** Servo-regulated main drive, web index, and transfer for high-precision operation



The Blister machine B 1240 and Cartoner C 130 at a glance

Blister machine B 1240

Output	max. 250 blisters/min.
Sealing principle	platen sealing
Format area [index x width]	max. 130 x 156.5 mm
Forming depth	max. 24 mm
Reel diameter	forming material max. 400 mm lid material max. 240 mm
Processable forming materials	thermoplastics, PVC, PVC/PVDC, PVC/Aclar laminates, Al laminates, PET
Processable lid materials	hot sealable Al foils, paper, PVC, or similar

Cartoner C 130

Output	max. 150 cartons/min.
Operating mode	intermittent motion
Carton size [A x B x H]	max. 100 mm x 85 mm x 150 mm (100 mm x 95 mm x 150 mm)*
Pitch	5"
No. of blisters	max. 10
Blister stack height	max. 80 mm (90 mm)*
Types of closure	tuck-in and hot-melt

* Additional modification for C 130

Anyone with restricted space and a tight budget who is looking for a well-engineered, reliable line solution offering first-class technology for the production of small batches has found the right solution with the Blister machine B 1240 and the Cartoner C 130. Due to their excellent flexibility, the machines can be configured to meet diverse packaging requirements and adapted to the available space.



Experience the B 1240 live ...

... multi-talents for special applications.



The whole world of pharmaceutical packaging ...

... and our worldwide locations can be found under www.uhlmann.de